



Löse jede Aufgabe.

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|-------------------|-------------------|-------------------|-------------------|
| $40 + 14 =$ _____ | $20 + 17 =$ _____ | $15 + 70 =$ _____ | $10 + 18 =$ _____ |
| $90 + 19 =$ _____ | $19 + 90 =$ _____ | $14 + 50 =$ _____ | $15 + 10 =$ _____ |
| $17 + 30 =$ _____ | $60 + 14 =$ _____ | $40 + 15 =$ _____ | $90 + 18 =$ _____ |
| $17 + 60 =$ _____ | $10 + 14 =$ _____ | $70 + 16 =$ _____ | $17 + 20 =$ _____ |
| $40 + 17 =$ _____ | $10 + 12 =$ _____ | $18 + 50 =$ _____ | $16 + 60 =$ _____ |
| $13 + 30 =$ _____ | $40 + 11 =$ _____ | $80 + 15 =$ _____ | $16 + 30 =$ _____ |
| $14 + 90 =$ _____ | $60 + 19 =$ _____ | $50 + 12 =$ _____ | $14 + 30 =$ _____ |
| $14 + 10 =$ _____ | $15 + 40 =$ _____ | $60 + 13 =$ _____ | $90 + 15 =$ _____ |
| $90 + 12 =$ _____ | $30 + 18 =$ _____ | $70 + 11 =$ _____ | $13 + 20 =$ _____ |
| $19 + 70 =$ _____ | $11 + 10 =$ _____ | $13 + 90 =$ _____ | $30 + 17 =$ _____ |
| $70 + 13 =$ _____ | $10 + 19 =$ _____ | $20 + 14 =$ _____ | $30 + 16 =$ _____ |
| $17 + 50 =$ _____ | $14 + 20 =$ _____ | $17 + 90 =$ _____ | $13 + 80 =$ _____ |
| $40 + 19 =$ _____ | $19 + 10 =$ _____ | $50 + 18 =$ _____ | $90 + 16 =$ _____ |
| $20 + 11 =$ _____ | $30 + 19 =$ _____ | $90 + 13 =$ _____ | $16 + 70 =$ _____ |
| $80 + 11 =$ _____ | $19 + 80 =$ _____ | $50 + 14 =$ _____ | $13 + 70 =$ _____ |
| $11 + 70 =$ _____ | $18 + 30 =$ _____ | $10 + 13 =$ _____ | $10 + 11 =$ _____ |
| $15 + 90 =$ _____ | $19 + 30 =$ _____ | $70 + 18 =$ _____ | $15 + 80 =$ _____ |
| $13 + 60 =$ _____ | $17 + 40 =$ _____ | $14 + 60 =$ _____ | $90 + 17 =$ _____ |
| $17 + 80 =$ _____ | $30 + 13 =$ _____ | $60 + 18 =$ _____ | $20 + 15 =$ _____ |
| $12 + 30 =$ _____ | $14 + 70 =$ _____ | $15 + 50 =$ _____ | $15 + 60 =$ _____ |
| $15 + 20 =$ _____ | $13 + 10 =$ _____ | $18 + 10 =$ _____ | $20 + 18 =$ _____ |
| $80 + 19 =$ _____ | $12 + 90 =$ _____ | $16 + 40 =$ _____ | $40 + 12 =$ _____ |
| $70 + 15 =$ _____ | $30 + 11 =$ _____ | $11 + 30 =$ _____ | $70 + 17 =$ _____ |
| $30 + 12 =$ _____ | $20 + 19 =$ _____ | $50 + 17 =$ _____ | $10 + 15 =$ _____ |
| $12 + 60 =$ _____ | $16 + 50 =$ _____ | $13 + 40 =$ _____ | $40 + 18 =$ _____ |



Löse jede Aufgabe.

$40 + 14 = \underline{54}$

$20 + 17 = \underline{37}$

$15 + 70 = \underline{85}$

$10 + 18 = \underline{28}$

$90 + 19 = \underline{109}$

$19 + 90 = \underline{109}$

$14 + 50 = \underline{64}$

$15 + 10 = \underline{25}$

$17 + 30 = \underline{47}$

$60 + 14 = \underline{74}$

$40 + 15 = \underline{55}$

$90 + 18 = \underline{108}$

$17 + 60 = \underline{77}$

$10 + 14 = \underline{24}$

$70 + 16 = \underline{86}$

$17 + 20 = \underline{37}$

$40 + 17 = \underline{57}$

$10 + 12 = \underline{22}$

$18 + 50 = \underline{68}$

$16 + 60 = \underline{76}$

$13 + 30 = \underline{43}$

$40 + 11 = \underline{51}$

$80 + 15 = \underline{95}$

$16 + 30 = \underline{46}$

$14 + 90 = \underline{104}$

$60 + 19 = \underline{79}$

$50 + 12 = \underline{62}$

$14 + 30 = \underline{44}$

$14 + 10 = \underline{24}$

$15 + 40 = \underline{55}$

$60 + 13 = \underline{73}$

$90 + 15 = \underline{105}$

$90 + 12 = \underline{102}$

$30 + 18 = \underline{48}$

$70 + 11 = \underline{81}$

$13 + 20 = \underline{33}$

$19 + 70 = \underline{89}$

$11 + 10 = \underline{21}$

$13 + 90 = \underline{103}$

$30 + 17 = \underline{47}$

$70 + 13 = \underline{83}$

$10 + 19 = \underline{29}$

$20 + 14 = \underline{34}$

$30 + 16 = \underline{46}$

$17 + 50 = \underline{67}$

$14 + 20 = \underline{34}$

$17 + 90 = \underline{107}$

$13 + 80 = \underline{93}$

$40 + 19 = \underline{59}$

$19 + 10 = \underline{29}$

$50 + 18 = \underline{68}$

$90 + 16 = \underline{106}$

$20 + 11 = \underline{31}$

$30 + 19 = \underline{49}$

$90 + 13 = \underline{103}$

$16 + 70 = \underline{86}$

$80 + 11 = \underline{91}$

$19 + 80 = \underline{99}$

$50 + 14 = \underline{64}$

$13 + 70 = \underline{83}$

$11 + 70 = \underline{81}$

$18 + 30 = \underline{48}$

$10 + 13 = \underline{23}$

$10 + 11 = \underline{21}$

$15 + 90 = \underline{105}$

$19 + 30 = \underline{49}$

$70 + 18 = \underline{88}$

$15 + 80 = \underline{95}$

$13 + 60 = \underline{73}$

$17 + 40 = \underline{57}$

$14 + 60 = \underline{74}$

$90 + 17 = \underline{107}$

$17 + 80 = \underline{97}$

$30 + 13 = \underline{43}$

$60 + 18 = \underline{78}$

$20 + 15 = \underline{35}$

$12 + 30 = \underline{42}$

$14 + 70 = \underline{84}$

$15 + 50 = \underline{65}$

$15 + 60 = \underline{75}$

$15 + 20 = \underline{35}$

$13 + 10 = \underline{23}$

$18 + 10 = \underline{28}$

$20 + 18 = \underline{38}$

$80 + 19 = \underline{99}$

$12 + 90 = \underline{102}$

$16 + 40 = \underline{56}$

$40 + 12 = \underline{52}$

$70 + 15 = \underline{85}$

$30 + 11 = \underline{41}$

$11 + 30 = \underline{41}$

$70 + 17 = \underline{87}$

$30 + 12 = \underline{42}$

$20 + 19 = \underline{39}$

$50 + 17 = \underline{67}$

$10 + 15 = \underline{25}$

$12 + 60 = \underline{72}$

$16 + 50 = \underline{66}$

$13 + 40 = \underline{53}$

$40 + 18 = \underline{58}$